



**SensiSpume — CPF 4188**  
Facial cleanser

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Facial cleanser

Phase	Trade name / Supplier	INCI name	Wt %
A	Water	Water	64.905
	GLC 99% / Oleon	Glycerin	2.00
	<b>CELLOSIZETM Texture 40-0202 Hydroxypropyl Methylcellulose / Dow</b>	<b>Hydroxypropyl Methylcellulose</b>	<b>1.00</b>
	<b>FOAMYSENSETM N60K Polymer / Dow</b>	<b>PEG-45M</b>	<b>0.075</b>
	Sodium Hydroxide (10% sol)	Sodium Hydroxide (10% sol)	0.06
B	Sulfopon 1216G / BASF	Sodium Coco-Sulfate	3.00
	Water	Water	15.00
C	Amonyl 380BA/ Seppic	Cocamidopropyl Betaine	2.86
	<b>EcoSenseTM 919 Surfactant / Dow</b>	<b>Coco-Glucoside</b>	<b>7.00</b>
	Euxyl PE 9010 / Schülke & Mayr	Phenoxyethanol (and) Ethylhexylglycerin	0.50
	<b>DOWSILTM 2511 Cosmetic Wax / Dow</b>	<b>Bis-PEG-18 Methyl Ether Dimethyl Silane</b>	<b>2.00</b>
	Aqua Clean E_18C4275 / Mane	Perfume	0.30
	Citric Acid (50% sol)	Citric Acid	0.60
	ABS Aloe Extract G / Active Concepts	Glycerin (and) Aqua (and) Aloe Barbadosensis Leaf Extract (and) Leuconostoc/Radish Root Ferment Filtrate	0.50
FD&C Red 40 07700-C (0.1% sol) / Sensient	CI 16035 (0.1% in water)	0.10	
Unicert Yellow 08005-J (0.1% sol) / Sensient	CI 19140 (0.1% in water)	0.10	

**Disclaimer:** Contained in this package is a sample prepared as per the formulation described on this card. Any variation in the formulation/procedure may cause performance to change.

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## Key benefits

- Clear formula
- Contains > 60% water
- Contains aloe vera
- Creamy foam
- Gentle foam
- High foam
- Light and smooth after feel
- Designed for sensitive skin

## Processing instructions:

1. Mix phase A ingredients in order listed (except Sodium Hydroxide) under moderate stirring (500 rpm). After few minutes, add the Sodium Hydroxide and wait until the blend become clear and viscous.
2. Mix phase B ingredients together until fully dissolution of the Sulfopon 1216G.
3. Add phase B to phase A under low mixing (300 rpm).
4. Add phase C ingredients in order listed to blend AB under low stirring (300 rpm). DOWSIL<sup>TM</sup> 2511 Cosmetic Wax can be pre-melted for an easier dispersion.
5. Control and adjust pH to 5.5.

**Stability:** Stable for at least 3 months at room temperature and 40°C.

**pH:** 5.5

**Viscosity:** 600 cPs (RV3, Speed 100 rpm)