



# Roll on Clean (CPF 4548)\*

\*Not applicable in North America

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Phase	Trade name / Supplier	INCI name	Wt.%
A	DOWSIL™ ES -5300 Formulation Aid/ Dow	Lauryl PEG-10 Tris( TrimethylsiloxyTrimethylsiloxy)silylethyl Dimethicone	3.0
	EcoSmooth™ Universal Fluid 1100 / Dow	Ethyl PG-Acetal Levulinate	10.0
	Cosmacol OE/ SASOL Chemicals	Dicaprylyl ether	9.6
	Isohexadecane	Isohexadecane	4.0
B	Water	Water	41.0
	Sodium Chloride	Sodium Chloride	1.0
	Glycerin	Glycerin	5.0
	Chlorohydrol 50 APAC / Elementis Specialties	Aluminum Chlorohydrate	25.0
C	Euxyl PE 9010/ Schülke & Mayr GmbH	Phenoxyethanol (and) Ethylhexylglycerin	0.9
	Precious Flowers E19E4515 / V. Mane Fils	Perfume	0.5

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### Procedure:

1. Mix phase A ingredients together until homogeneous.
2. Mix phase B ingredients together until homogeneous.
3. Add slowly phase B to phase A under mixing (~700 RPM). Increase mixing speed up to 1000 RPM.
4. Add phase C ingredient and mix for an additional 5 min at 2000 RPM.
5. Pass the emulsion through high shear mixing.

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