

OUT & ABOUT

CPF 4294

DOW[®]

Bubbly Boost

Cleansing Stick

Attributes

- Convenient format
– low water content formulation
- Gentle foam
- Mild cleansing
- Lubricious in-wash feel
- Smooth after-feel
- Makeup removal
- Exfoliating

Featured products

- EcoSense™ 3000 Surfactant
- SoftCAT™ Polymer SK-MH
- DOWSIL™ 2511 Cosmetic Wax
- DOWSIL™ AMS-C30 Cosmetic Wax
- DOWSIL™ 2503 Cosmetic Wax
- FOAMYSENSE™ 205 Polymer
- CELLOSIZE™ Texture E4M PRM Hydroxypropyl Methylcellulose



Bubbly Boost (CPF 4294)

Phase	Trade name / Supplier	INCI name	% Wt.
A	Water	Water / Aqua	21.69
	SoftCAT™ Polymer SK-MH / Dow	Polyquaternium-67	0.20
	CELLOSIZE™ Texture E4M PRM Hydroxypropyl Methylcellulose / Dow	Hydroxypropyl Methylcellulose	1.50
	FOAMYSENSE™ 205 Polymer / Dow	PEG-14M	0.10
	Glycerin	Glycerin	20.00
B	Hostapon SCI-85 P / Clariant	Sodium Cocoyl Isethionate	20.00
	DOWSIL™ 2511 Cosmetic Wax / Dow	Bis-PEG-18 Methyl Ether Dimethyl Silane	2.00
	Sodium Stearate OP-100V / Hallstar	Sodium Stearate	4.00
	Kaolin / Making Cosmetics	Kaolin	2.00
	EcoSense™ 3000 Surfactant / Dow	Decyl Glucoside	13.00
	Amonyl 380 BA / Seppic	Cocamidopropyl Betaine	3.00
C	DOWSIL™ AMS-C30 Cosmetic Wax / Dow	C30-45 Alkyl Methicone (and) C30-45 Olefin	2.00
	Sweet Almond Oil CA (659831) / Symrise	Prunus Amygdalus Dulcis (sweet almond) Oil	4.00
	DOWSIL™ 2503 Cosmetic Wax / Dow	Stearyl Dimethicone (and) Octadecene	2.00
	D&C Orange No. 4 (656853) / Symrise	CI 15510 (0.3% in water)	1.00
D	NEOLONE PH 100 Preservative / DuPont	Phenoxyethanol	0.83
	Hydrolite 8 / Symrise	Caprylyl Glycol	0.68
	Exfoliance Abricot Visage / Givaudan Active Beauty	Prunus Armeniaca (apricot) Seed Powder	1.00
	697343 Orange Douce / Symrise	Perfume	1.00

Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card. Any variation in the formulation may cause performance to change.

Procedure:

- Mix phase A ingredients at 500-600 rpm until fully homogeneous.
- Heat phase A to 85-90°C with stirring. One by one, add phase B ingredients and continue mixing at set temperature, ensuring all solids are melted. Increase stirring speed as mixture thickens.
- Separately, mix phase C ingredients and heat to 85-90°C to melt all solids. Add phase C to phase AB with fast stirring (1000-1300 rpm).
- One by one, add phase D ingredients in order to phase ABC.
- Pour into stick packaging while at least 65-70°C (recommended).

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Form No. 27-2709-01-0221 52D