



**THE DOW CHEMICAL COMPANY
SALES SPECIFICATION**

Date Printed: 2024-05-26

Effective Date: 2024-05-15

Supersedes Date: 2021-02-25

Name: DOWSIL™ 995 Silicone Structural Sealant Black

Specification Number: 000000839460

Shelf Life				
Container Type	Conditions of Handling	Conditions of Storage	Shelf Life	Deterioration Characteristics
All Approved Packaging		Store BELOW 32C/90F	540 Days	

Final Testing Requirements				
Test and Test Condition	Limit	Unit	Method	Note
Appearance, viscous paste	Pass		CTM0176	
Extrusion rate	90 — 180	g/min	CTM0364	
Tack free time	180 Max	min	CTM0095	
Test Frequency:	audit once per year			
Flow	0.25 Max	inch	CTM0062	
Test Frequency:	audit once per year			
Specific Gravity, RT/50% RH	1.300 — 1.370		CTM0097	
Durometer, 7d/RT	30 — 45	ShoreA	CTM0099	
Test Frequency:	audit once per year			
Tear Die B, 7d/RT	30 Min	lb/in	CTM0159A	
Test Frequency:	audit once per year			
TA - Modulus 50% - glass/duranar	30 — 90	lb/in ²	CTM1028	
TA - Tensile - glass/duranar	140 Min	lb/in ²	CTM1028	

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External Notes

- 1 Dow Chemical warrants that the above designated material conforms to the listed sales specifications even though there may be no value reported.

Test Item	Limits
Tack Free Time	< = 180 mins
Flow	< = 0.25 inches
Durometer (7d/RT)	30 - 45 Shore A
Tear (7d/RT)	> = 30 lb/inch

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.