



Technical Data Sheet

XIAMETER™ PMX-0244 Cyclotetrasiloxane

INCI NAME: Cyclotetrasiloxane

Features & Benefits

- Volatile carrier
- Compatible with a wide range of cosmetic ingredients
- Low surface tension
- Excellent spreading
- Leaves no residue or build up
- Detackification
- Transient effect

Applications

- A base fluid in a number of personal care products, with excellent spreading and lubrication properties and unique volatility characteristics.
- Can be used in antiperspirants, deodorants, skin creams, lotions, bath oils, suntan and shaving products, make-up, nail polishes.
- In hair sprays; faster drying time in low VOC formula.
- In cleansing products; XIAMETER™ PMX-0244 Cyclotetrasiloxane lifts and removes dirt without leaving any greasy residue or stinging sensation.

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

Property	Unit	Result
Appearance		Colorless liquid
Specific gravity at 25°C (77°F)		0.95
Viscosity at 25°C (77°F)	mm ² .s ⁻¹	2.4
Refractive index at 25°C (77°F)		1.394
Surface tension at 25°C (77°F)	mN/m	17.8
Flash point – closed cup	°C (°F)	55 (131)
Freeze point	°C (°F)	+18 (+64)
Boiling point at 760 mm Hg	°C (°F)	172 (342)
Water content	ppm	250
Cyclotetrasiloxane (D4) content	%	> 96

UNRESTRICTED – May be shared with anyone

™Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

XIAMETER™ PMX-0244 Cyclotetrasiloxane

© 2017 The Dow Chemical Company. All rights reserved.

Description

XIAMETER PMX-0244 Cyclotetrasiloxane is a volatile polydimethylcyclsiloxane composed mainly of cyclotetrasiloxane.

The product is clear, tasteless, essentially odorless, non-greasy and non-stinging.

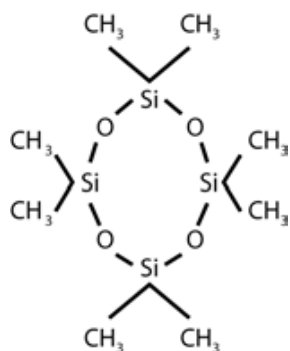


Figure 1. Cyclotetrasiloxane (D4)

How To Use

XIAMETER PMX-0244 Cyclotetrasiloxane may be used alone or blended with other cosmetic fluids to provide a fluid base for a variety of cosmetic ingredients.

It features good solubility in most anhydrous alcohols and in many cosmetic solvents.

XIAMETER PMX-0244 Cyclotetrasiloxane is a volatile fluid with appreciable vapor pressure at ambient temperature.

Figure 2 gives typical vapor pressure vs temperature data for the fluids along with those for water and ethanol. The data given should be helpful in determining volatility range and in calculating the partial pressure of the silicone in a formulated system.

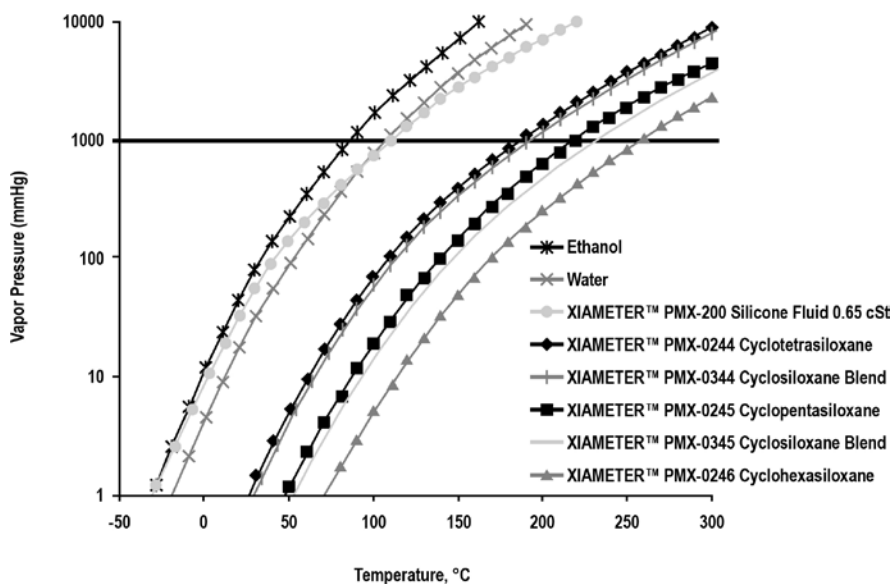


Figure 2: Vapor pressure vs temperature of volatile Silicone fluids (and several common fluids)

UNRESTRICTED – May be shared with anyone

®™ Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

XIAMETER™ PMX-0244 Cyclotetrasiloxane

© 2017 The Dow Chemical Company. All rights reserved.

How To Use (Cont.)

Note that the tetramer component (D4) evaporates at a faster rate than the pentamer component (D5).

By using blends of cyclomethicones this difference in volatility can be used to vary the residence time of the silicone on the skin.

Unlike other volatile carriers used in the personal care industry, volatile silicone fluids do not cool the skin when they evaporate. This is a consequence of their unusually low heat of vaporization.

Table 1 gives the heat required to vaporize one gram of each of the indicated materials.

Table 1: Heat of vaporization

Fluid	Heat of vaporization (25°C/77°F) (kJ/kg)
XIAMETER™ PMX-0244 Cyclotetrasiloxane	172
XIAMETER™ PMX-0245 Cyclopentasiloxane	157
XIAMETER™ PMX-0246 Cyclohexasiloxane	147
XIAMETER™ PMX-0344 Cyclosiloxane Blend	168
XIAMETER™ PMX-0345 Cyclosiloxane Blend	155
Water	2257
Ethanol	840
XIAMETER™ PMX-200 Silicone Fluid 0.65 cSt	192

Compatibility

Type of material	
Water	I ¹
Ethanol (200 proof)	C
Glycerine	I
Octyl methoxy cinnamate	C
Waxes	
Stearyl alcohol	C
Beeswax	C
Paraffin wax	C
Myristyl myristate	C
Stearic acid	C

Results from heating the ingredients to approximately 80°C (176°F) (care has to be taken as silicone fluid is above its flash point). All other results obtained at 25°C (77°F)

¹C: Compatible all ratios;

I: Incompatible all ratios.

UNRESTRICTED – May be shared with anyone

™ Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

XIAMETER™ PMX-0244 Cyclotetrasiloxane

© 2017 The Dow Chemical Company. All rights reserved.

How To Use (Cont.)

Compatibility (Cont.)

Type of material	
Hydrocarbons	
Mineral oil	C
Petrolatum	C
Isododecane	C
Isopar H	C
Polydecene	C
Oils	
Almond oil	C
Castor oil	I
Jobba oil	C
Soybean oil	C
Sunflower oil	C
Esters	
Isopropyl myristate	C
Isopropyl palmitate	C
Octyl palmitate	C
C12-C15 Alcohol benzoate	C
Capric/caprylic triglycerides	C
Octyldodecanol	C
Oleyl alcohol	C
Silicones	
Dimethicone, 350 mm ² s ¹	C
Pheyl trimethicone	C
Stearyl dimethicone	C
Cetyl dimethicone	C

Handling Precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT WWW.CONSUMER.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

Usable Life And Storage

Product should be stored at a minimum of 5°C (9°F) above its freezing point. If the material does freeze on no account should a naked flame be used to melt the product.

Care should be taken when handling volatile fluids at temperatures 10°C below the quoted flash point.

As with any flammable material, containers should be kept tightly closed and away from heat, sparks, open flames, and other sources of ignition.

If the material does freeze on no account should a naked flame be used.

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Health And Environmental Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, www.consumer.dow.com or consult your local Dow representative.

<http://www.xiameter.com>

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow's sole warranty is that our products will meet the sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DOW SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

DOW DISCLAIMS LIABILITY FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

