



Technical Data Sheet

RHOPLEX™ HG-1630 Emulsion

Introduction

RHOPLEX™ HG-1630 Emulsion is a vehicle designed specifically for use in the formulation of high gloss enamels. Enamels based on this product dry quickly, permitting recoat within 3 hours, have excellent gloss and application properties, along with excellent adhesion.

Features and Benefits

Although designed for use in pigmented interior gloss finishes, RHOPLEX™ HG-1630 Emulsion may also be used in interior clear coatings and on dimensionally stable exterior surfaces. RHOPLEX™ HG-1630 Emulsion based gloss enamels are also characterized by their:

- Excellent gloss and film clarity
- Excellent exterior gloss and tint retention
- Excellent flow and leveling
- Excellent adhesion to aged alkyds under either wet or dry conditions
- Good open time versus dry time balance
- Excellent early print and block resistance
- Early tack-free time (approx. 2 to 3 hours)
- Ease of stain removal
- Low odor
- Detergent resistance
- Spatter resistance
- Resistance to yellowing

Typical Physical Properties¹

Property	Typical Values
Appearance	Milky White Liquid
Solids Content, %	45.0 ± 0.5
pH	7.7 - 8.2
Viscosity, Brookfield, cps, (#2 spindle, 30 rpm)	600 max.
Density, US lbs/gal	8.64
Bulking Value, US gal/lb Dry Solids	0.110
Specific Gravity	1.035

1. These properties are typical but do not constitute specifications.

Safe Handling

The Dow Chemical Company Material Safety Data Sheets (MSDS) contain pertinent information that you may need to protect your employees and customers against any known health or safety hazards associated with our products.

Under the OSHA Hazard Communication Standard, workers must have access to and understand MSDS on all hazardous substances to which they are exposed. Thus, it is important that you provide appropriate training and information to your employees and make sure they have available to them MSDS on any hazardous products in their workplace.

The Dow Chemical Company sends MSDS for all its products, whether or not they are considered OSHA-hazardous, to both the "bill to" and/or "ship to" locations of all its customers upon initial shipment, including samples. If you do not have access to one of these MSDS, please contact your local Rohm and Haas representative for an additional copy.

Updated MSDS are sent upon revision to all customers of record. In addition, MSDS are sent annually to all customers receiving products deemed hazardous under the Superfund Amendments and Reauthorization Act.

MSDS should be obtained from your suppliers of other materials recommended in this bulletin.

The Dow Chemical Company is a member of the American Chemistry Council and is committed to ACC's Responsible Care Program.

Handling Precautions

Before using this product, consult the Material Safety Data Sheet (MSDS)/Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.

CAUTION! Keep combustible and/or flammable products and their vapors away from heat, sparks, flames and other sources of ignition including static discharge. Processing or operating at temperatures near or above product flashpoint may pose a fire hazard. Use appropriate grounding and bonding techniques to manage static discharge hazards.

CAUTION! Failure to maintain proper volume level when using immersion heaters can expose tank and solution to excessive heat resulting in a possible combustion hazard, particularly when plastic tanks are used.

Storage

Store products in tightly closed original containers at temperatures recommended on the product label.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

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