



TECHLINE 7

**PRIMAL™ AS-48M**

Flexible Acrylic Copolymer for a Variety of Cementitious and non-Cementitious Applications

**Regional Product Availability**

- Asia-Pacific

**Description**

PRIMAL™ AS-48M is an acrylic-styrene polymer supplied in water at 56% solids by weight. PRIMAL™ AS-48M is low odor and APEO-free. The use of PRIMAL™ AS-48M in a cementitious mortar provides higher flexibility compared to cementitious mortars modified with higher Tg cement modifier polymers. Cured mortars modified with PRIMAL™ AS-48M also have excellent water resistance and adhesion to a variety of substrates.

**Key Features**

- Low glass transition temperature
- Very good alkali and efflorescence resistance
- Designed for cementitious application
- APEO free, ammonia free

**Benefits**

- Extra flexibility in a variety of applications
- Delivers good physical and aesthetic properties even under extreme conditions
- Good compatibility with cement, good workability
- Environmental friendly

**Typical Properties**

(These properties are typical but do not constitute specifications).

Property	Typical Values
Appearance	Milky white liquid
Polymer Type	Styrene acrylic
Solids, by weight %	55.5-56.5
pH Value	7.0
Brookfield viscosity, cps, 25°C	1200
Minimum Film Forming Temperature (°C)	<1

**Handling  
Precautions**

Before using this product, consult the Material Safety Data Sheet (MSDS)/Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.

**Storage**

Store products in tightly closed original containers at temperatures recommended on the product label.

**Disposal**

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Construction Chemicals Technical Representative for more information.

**Chemical  
Registration**

Many countries within the Asia-Pacific require the registration of chemicals, either imported or produced locally, prior to their commercial use. Violation of these regulations may lead to substantial penalties imposed upon the user, the importer or manufacturer, and/or cessation of supply. It is in your interests to ensure that all chemicals used by you are registered. Dow does not supply unregistered products unless permitted under limited sampling procedures as a precursor to registration.

**Note on  
Asia-Pacific  
Product Line**

Product availability and grades vary throughout the countries in Asia-Pacific. Please contact your local Dow Construction Chemicals representative for further information and samples.

**Product  
Stewardship**

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

**Customer Notice**

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

**Contact:**

Australia / NZ +61-3-9272-4222  
South East Asia +65-6861-1077  
Greater China +86-21-3851-1000  
Japan +81-3-5460-2150  
Korea +82-11-265-3736  
India +91-22-6602-8888  
<http://www.dowconstructionchemicals.com>

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.