



Technical Data Sheet

SILASTIC™ CV 9204-22 Liquid Silicone Rubber

20 Durometer, two-part, 1 to 1 mix, heat cure, self-lubricating, controlled volatile, translucent, liquid silicone rubber for injection molding application

Features & Benefits

- 20 Durometer
- Serviceable over wide temperature range
- Excellent process performance by injection molding
- Easy to assemble because of self lubricity
- Reduced low molecular weight siloxane without post cure
- Good mechanical property
- Ideal for mat seal

Composition

- Liquid silicone rubber
- Two-part, 1 to 1 mix, self-lubricating, 4% oil filled

Applications

- Connector seal, packing, grommets and mat seal for the waterproof of automotive wire harness and cable system

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

Test ¹	Property	Unit	Result
As supplied			
CTM 1094	Viscosity (10s ⁻¹) - Part A	Pa.s	182
CTM 1094	Viscosity (10s ⁻¹) - Part B	Pa.s	120
After cured²			
ASTM D792	Specific Gravity		1.12
ASTM D2240	Hardness (Shore A)		21
ASTM D412	Tensile Strength	MPa	8.3
ASTM D412	Elongation	%	840
ASTM D624 C	Tear Strength (ASTM Die C)	kN/m	13
ASTM D395	Compression set, 70 hrs 150°C ³	%	23
CTM 0839	Low molecular weight siloxane (Total from D4 to D8)	ppm	Less than 350

1. ASTM: American Society for Testing and Materials.
CTM: Corporate Test Method; copies of CTMs are available on request.
2. Cure condition: Press cured, 10 min at 120°C.
3. Cure condition: Press cured, 10 min at 175°C.

How to Use

Mixing and De-airing

Part A and B components are supplied strained and de-aired to be used as lot matched. Mix part A and B in a 1:1 ratio. Meter mix equipment which pumps, meters and mixes the two components without incorporation of air is strongly recommended for production. If air bubbles are entrapped during mixing, the mixture must be thoroughly de-gassed under vacuum.

Pot Life

When part A and B are mixed, the mixture will remain usable for 72 hours at 25°C.

Cleaning

The uncured silicone can readily be removed by most hydrocarbon solvents. Polar solvents, such as ketones and alcohols, are not suitable.

Curing

SILASTIC™ CV 9204-22 Liquid Silicone Rubber cures readily at elevated temperatures. The cure time depends on the thickness and the cure temperature used. Cure can be inhibited by contact with certain materials such as amines, sulphur, and organotin complexes.

Pigmentation

This is normally carried out during mixing and dispensing of the two components. XIAMETER™ Color Masterbatches are recommended with normal addition levels of 2 to 4% based on total volume. These are available from Dow.com.

Handling Precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

Usable Life and Storage

When stored at or below 35°C (95°F) in original, unopened containers this product has a usable life of 540 days from the date of production.

Packaging Information

This product is supplied in lot matched kits (200 L steel drum).

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Health and Environmental Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

dow.com

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