



Technical Data Sheet

SILASTIC™ DY 32-7022 U Silicone Rubber

Silicone rubber designed for use in automotive seal/gasket immersed in long life coolant (LLC)

Features & Benefits

- Steam resistance
- 70 JIS-Type A hardness
- Low compression set
- Wide service temperature
- Pigmentable

Composition

- Silicone rubber

Applications

- Rubber molding
- Engine / underhood gasketing

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

Test ¹	Property	Unit	Result
As supplied			
CTM 0176	Appearance		Straw yellow
JIS K 6249	Plasticity		270
As cured			
JIS K 6249	Density	g/cm ³	1.17
JIS K 6249	Hardness, JIS type A		72
JIS K 6249	Tensile strength, JIS#3	MPa	9.1
JIS K 6249	Elongation, JIS#3	%	180
JIS K 6249	Compression set (70 hours at 150°C/302°F)	%	7

Properties obtained using 0.5 part of SILASTIC™ RC-4 50P FD Rubber Additive (2,5-bis(tert-butylperoxy)-2,5-dimethyl hexane, 50% masterbatch) on 2 mm thick slabs: molded 10 minutes at 170°C (338°F) and post-cured 4 hours at 200°C (392°F).

1. CTM: Corporate Test Method, copies of CTMs are available on request.
JIS: Japanese Industrial Standard.

Description	SILASTIC™ DY 32-7022 U Silicone Rubber is a 70 duro millable silicone rubber which is suitable for packing and gasket for automotive parts.
How to Use	For blending or pigmenting, milling with a two-roll mill is the most suitable process. Milling time should be carefully decided to secure uniformity of materials. When molding, Dow recommends using about 0.5 parts of SILASTIC™ RC-4 50P FD Rubber Additive to 100 parts of the stock. Standard cure temperature is 170°C (338°F), and its cure time depends on the thickness of final products. Post-cure condition would be 4 hours at 200°C (392°F) after molding in most cases.
Handling Precautions	PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT CONSUMER.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.
Usable Life And Storage	When stored at or below room temperature (away from direct sunlight), maximum 32°C (90°F), in the original unopened containers, this product has a usable life of 9 months from the date of production.
Packaging Information	This product is available in 20 kg boxes.
Limitations	This product is neither tested nor represented as suitable for medical or pharmaceutical uses.
Health And Environmental Information	To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area. For further information, please see our website, consumer.dow.com or consult your local Dow representative.

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