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**Extrusion Notes**

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## Fabrication Conditions For Blown Film:

- Screw Size: 3.5 in.; 30:1 ratio L/D
- Screw Type: DSB II
- Die Gap: 70 mil (1.78 mm)
- Melt Temperature: 404°F (206°C)
- Output: 16 lb/hr/in. of die circumference
- Die Diameter: 8 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 50 rpm
- Frost Line Height: 42 in. (1067 mm)
- IBC

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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