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**Extrusion Notes**

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## Fabrication Conditions For Blown Film:

- Screw Size: 2.5 in. (63.5 mm); 30:1 ratio L/D
- Screw Type: DSB II
- Die Gap: 40 mil (1.78mm)
- Melt Temperature: 448°F (231°C)
- Output: 10 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 50 rpm
- Frost Line Height: 25 in. (635 mm)

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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<sup>2</sup> Method B

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|                      |                  |                           |                |
|----------------------|------------------|---------------------------|----------------|
| <b>North America</b> |                  | <b>Europe/Middle East</b> | +800-3694-6367 |
| U.S. & Canada:       | 1-800-441-4369   |                           | +31-11567-2626 |
|                      | 1-989-832-1426   | Italy:                    | +800-783-825   |
| Mexico:              | +1-800-441-4369  |                           |                |
| <b>Latin America</b> |                  | <b>South Africa</b>       | +800-99-5078   |
| Argentina:           | +54-11-4319-0100 |                           |                |
| Brazil:              | +55-11-5188-9000 |                           |                |
| Colombia:            | +57-1-219-6000   | <b>Asia Pacific</b>       | +800-7776-7776 |
| Mexico:              | +52-55-5201-4700 |                           | +603-7965-5392 |

[www.dowplastics.com](http://www.dowplastics.com)

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