



## Technical Data Sheet

### SYL-OFF™ 7680-015 Polymer

Solvent-free silicone release coating polymer

#### Features & Benefits

- Solvent-free
- Fast curing
- Premium release
- Extended bath-life
- Provides extremely stable release
- Formulated without catalyst

#### Applications

- Release coating for pressure sensitive laminate/labelstock.
- Single and double-sided industrial release papers.
- Coatings for liners of technical adhesive tapes.
- Non-stick foodgrade packaging (see "Food Contact" for specific information).
- Non-stick packaging.

#### Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

Property	Unit	Value
Form		Liquid
Chemical nature		Complex organofunctional siloxane
Appearance		Clear liquid
Active ingredients	%	100
Specific gravity at 25°C (77°F)	g/cm <sup>3</sup>	0.97
Viscosity at 25°C (77°F)	mPa.s	240

#### Formulation Data And Information

Recommendations about how to use and formulate this product with other SYL-OFF™ materials can be obtained from the Technical Service group.

#### How To Use

SYL-OFF™ 7680-015 Polymer is one component of a multicomponent silicone release coating system. In order to use this product effectively, it must be blended with the appropriate SYL-OFF™ polymers, resins, catalysts and crosslinkers.

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SYL-OFF™ 7680-015 Polymer

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Handling  
Precautions

Direct contact with eyes and skin may cause slight irritation which can be relieved by flushing with water for 15 minutes. In the case of eye contact, seek medical attention. Rubber gloves and safety glasses should be worn when handling this product. Do not breathe spray or mist.

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT [WWW.CONSUMER.DOW.COM](http://WWW.CONSUMER.DOW.COM), OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

Usable Life And  
Storage

When stored at or below 35°C (95°F) in the original unopened containers, this product has a usable life of 24 months from the date of production.

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Food Contact  
Status

This product may comply with certain FDA, BGvV, Kosher or other regulatory agency requirements for food-contact applications. Contact your local representative for current compliance information.

Health And  
Environmental  
Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, [www.consumer.dow.com](http://www.consumer.dow.com) or consult your local Dow representative.

<http://www.syloff.com>

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