

#### Technical Data Sheet

## SILASTIC<sup>TM</sup> DY 35-5088 Liquid Silicone Rubber

#### **FEATURES**

Low viscosity

#### **BENEFITS**

- Good flowability
- Super glossy effect

Super glossy LSR for textile screen printing

#### APPLICATIONS

Applied as top printing in textile screen printing to have super glossy effect

#### TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications.

Properties	Unit	Result
Viscosity	Pa.s	
Part A		13
Part B		18
Density	g/cm <sup>3</sup>	1.06
Hardness( JIS <sup>1</sup> -TYPE A)	-	54
Tensile strength (Die-3)	MPa	7.4
Elongation	%	180

<sup>1.</sup> JIS: Japanese Industrial Standard

#### DESCRIPTION

SILASTIC<sup>TM</sup> DY 35-5088 Liquid Silicone Rubber is suitable for manual textile top printing to get crystal glossy effect.

#### **HOW TO USE**

The A and B components of SILASTIC DY 35-5088 Liquid Silicone Rubber should be mixed in a 1:1 ratio. The curing rate could be accelerated by adding additional 1~2% 9600 catalyst into the system based on different desire of the curing speed.

SILASTIC DY 35-5088 Liquid Silicone Rubber is only suitable for top printing. The last layer of base printing should not be over cured to avoid the peeling off between base printing and SILASTIC DY 35-5088.

Cure can be inhibited by contact with certain materials such as amines, sulfur and tin complexes. The effect on the printing is to prevent complete cure, with the result that the printing feels sticky. In some cases this can be recovered by further heating.

#### **CLEANING**

After printing, SILASTIC DY 35-5088 can be removed from equipment using a hydrocarbon-based solvent such as white spirit. Polar solvents are not suitable.

# USABLE LIFE AND STORAGE

When stored at or below 32°C (95F) in the original unopened containers, this product has a usable life of 9 months from the date of production.

**HANDLING PRECAUTIONS** PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND **HEALTH HAZARD** INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT WWW.CONSUMER.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

### PACKAGING INFORMATION

This product is supplied in pails (18kg) and in drums (180kg).

#### **LIMITATIONS**

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

## HEALTH AND ENVIRONMENTAL INFORMATION

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

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