

BEAUTY ACES

CPF 4298

DOW[®]

Volcanic Gaze

Metallic Eyeliner

Attributes

- Water resistant
- Non-transfer
- Easily removed with oil-based cleanser
- Long lasting

Featured products

- DOWSIL™ FA PEPS Silicone Acrylate
- DOWSIL™ EL-9081 Silicone Elastomer Blend
- DOWSIL™ 556 Cosmetic Grade Fluid
- DOWSIL™ 3903 Liquid Satin Blend
- DOWSIL™ ES-5300 Formulation Aid
- DOWSIL™ VM-2270 Aerogel Fine Particles
- ACULYNT™ Excel Rheology Modifier
- VERSENE™ Na₂ Crystals Chelating Agent
- XIAMETER™ PMX-200 Silicone Fluid 2 cSt



Volcanic Gaze (CPF 4298)

Phase	Trade name / Supplier	INCI name	% Wt.
A	Lipo IDD 99A / Vantage Specialty Ingredients	Isododecane	8.50
	DOWSIL™ 3903 Liquid Satin Blend / Dow	Isododecane (and) Dimethicone / Vinyl Dimethicone Crosspolymer	2.00
	DOWSIL™ 556 Cosmetic Grade Fluid / Dow	Phenyl Trimethicone	1.00
	DOWSIL™ FA PEPS Silicone Acrylate / Dow	Undecane (and) Tridecane (and) Acrylates / Polytrimethylsiloxy methacrylate Copolymer	10.00
	DOWSIL™ ES-5300 Formulation Aid / Dow	Lauryl PEG-10 Tris(trimethylsiloxy)silylethyl Dimethicone	8.00
	DOWSIL™ EL-9081 Silicone Elastomer Blend / Dow	Dimethicone (and) Dimethicone / Vinyl Dimethicone Crosspolymer	1.00
	DOWSIL™ VM-2270 Aerogel Fine Particles / Dow	Silica Silylate	0.80
B	Water	Water / Aqua	36.10
	ACULYN™ Excel Rheology Modifier / Dow	Acrylates Copolymer	1.00
	VERSENE™ Na₂ Crystals Chelating Agent / Dow	Disodium EDTA	0.10
	NEOLONE PH 100 Preservative / DuPont	Phenoxyethanol	0.50
	Triethanolamine	Triethanolamine	q.s.
	Citric Acid (30% in water)	Citric Acid (30% in water)	q.s.
C	Titanium Dioxide AS R3435 / Sensient	CI 77891 (and) Triethoxycaprylylsilane	1.80
	Unipure Red LC 3079 / Sensient	CI 15850	1.70
	Unipure Blue LC 680 AS / Sensient	CI 77007 (and) Triethoxycaprylylsilane	4.50
	XIAMETER™ PMX-200 Silicone Fluid 2 cSt / Dow	Dimethicone	10.00
D	Timiron Liquid Silver / Merck	Bismuth Oxychloride (and) Ethylhexyl Hydroxystearate	8.00
	Xirona Volcanic Fire / Merck	Titanium Dioxide (and) Silica (and) Mica	5.00

Procedure:

1. Add phase A ingredients together in order listed and mix until homogeneous.
2. Mix first four phase B ingredients until homogeneous. Add Triethanolamine until pH 9.00. Add Citric Acid until pH 6.50-7.00.
3. Slowly add phase B to phase A with turbulent mixing.
4. Prepare pigment blend (phase C) with three-roll mill equipment or Ultra-turax.
5. Add phase C to AB.
6. Add phase D ingredients to ABC.

Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card. Any variation in the formulation may cause performance to change.

[dow.com/personalcare](https://www.dow.com/personalcare)

Image: dow_59047692479

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

®™ Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow.

© 2020 The Dow Chemical Company. All rights reserved.

2000000038

Form No. 27-2713-01-0320 S2D