



DOW

®



**Water-Based
Eyeliner
CPF 4145**
Eye make-up

Water-Based Eyeliner (CPF 4145)

Phase	Trade name / supplier	INCI name	% Wt.
A	Water	Water	52.70
	ACULYN™ 28 Rheology Modifier / Dow	Acrylates/Beheneth-25 Methacrylate Copolymer	1.50
	ACULYN™ Excel Rheology Modifier / Dow	Acrylates Copolymer	1.00
	Butylene Glycol / Oxea Corporation	1-3 Butylene Glycol	3.00
	Ethanol	Ethanol	10.00
B	EPITEX™ 99 Polymer / Dow	Acrylates Copolymer (and) Acrylates/ Polytrimethylsiloxymethacrylate Copolymer	10.00
	Euxyl PE 9010 / Schülke & Mayr	Phenoxyethanol (and) Ethylhexylglycerin	1.00
	Covarine Black P-WN 9779 / Sensient Cosmetic Technologies	CI 77499 (and) Aqua (and) Propanediol (and) Xanthan Gum (and) Sodium Citrate	20.00
C	Sodium Hydroxide	Sodium Hydroxide (10%)	0.80

Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card.
Any variation in the formulation may cause performance to change.

Processing instructions:

1. Mix phase A ingredients in listed order until homogeneous.
2. Add phase B ingredients in listed order to phase A while mixing well between each addition.
3. Adjust pH to 6-7 with phase C.

Stable for at least 1 month at room temperature and 40°C.

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