

# Bright Spot

## Anhydrous Gel

Formulation 01662



### Attributes

- Reduced Gloss
- Anhydrous Formulation
- Fast Absorption
- Contains Anti-Oxidants
- Vitamin C Stabilization

### Components

Phase	Order	Ingredient	INCI Name	Wt%	Supplier	Trade Name
A		DOWSIL™ ES-5612 Formulation Aid	PEG-10 Dimethicone	5.5		
A		DOWSIL™ FZ-3196 Fluid	Caprylyl Methicone	9		
A		DOWSIL™ 9041 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	22.5		
A		Tocopheryl Acetate	Tocopheryl Acetate	1		
B		Vitamin C	L-Ascorbic Acid	5		
B		Glycerin	Glycerin	57		

### Procedure

Step	Process
1	Mix ingredients of phase A together.
2	Heat glycerin to 95°C.
3	Add Vitamin C to Glycerin and mix at 600 rpm until dissolved.
4	Slowly add phase B to phase A (drop by drop) (1000 rpm).

### Stability

Stable for 1 month at 50°C, 3 months at 45°C. Passes 10 freeze/thaw cycle.

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