



Technical Data Sheet

XIAMETER™ RBB-2110-30 Base

30 Durometer, translucent, high strength grade, uncatalyzed Silicone Rubber Base

Features & Benefits

- High mechanical properties
- High tear strength
- Very good hot de-molding
- Will accept extending fillers
- Formulated to meet BgVV,XV and FDA 21 CFR 177.2600

Applications

- Extrusion, tubing and profiles
- Molding
- Calendering and sheeting
- Food contact applications

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

ASTM ¹	Property	Unit	Result
	Appearance		Translucent
D2250	Durometer	Shore A	30
D792	Specific Gravity		1.12
D412 DIE C	Tensile Strength	MPa	8.4
D412 DIE C	Elongation at break	%	990
D624 DIE B	Tear Strength	kN/m	32
D926	Plasticity	HMM	172

1. ASTM: American Society for Testing and Materials.
Materials were tested according to Dow Test Methods (CTM), which in most cases are similar to the ASTM standard listed above. Copies of CTMs are available on request.

Properties obtained using 0.75 phr DCLBP bis (2,4-dichlorobenzoyl) peroxide 50% on 2 mm thick slabs: Press cured 5 minutes at 116°C (241°F); Post-cured 4 hours at 200°C (392°F).

For hot air vulcanization (HAV) we recommend to increase peroxide levels up to 1.5 phr of DCLBP to allow for possible loss during high temperature curing.

UNRESTRICTED – May be shared with anyone

™Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

XIAMETER™ RBB-2110-30 Base

© 2017 The Dow Chemical Company. All rights reserved.

How To Use	<p>XIAMETER™ RBB-2110-30 Base can be pigmented with standard XIAMETER™ Pigment Master Batches. A comprehensive range of master batches is available from Dow.</p> <p>The physical properties of this product can be modified using a range of Dow additives.</p> <p>This Silicone Rubber Base can be blended with other durometer silicone rubber bases and extended fillers to produce materials with modified durometers and properties.</p>
Food Contact	<p>This product has been formulated to meet applicable food contact regulations and recommendations (for example: FDA 21.CFR 177.2600 and BgVV,Xv).</p> <p>Note: It remains the manufacturers' responsibility to test the final product</p> <p>For further details on the suitability of this product for food contact applications, please refer to the Food Regulatory Profile.</p>
Handling Precautions	<p>PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT WWW.CONSUMER.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.</p>
Usable Life And Storage	<p>When stored at or below 50°C in the original unopened containers, this product has a usable life of 15 months from the date of production.</p>
Limitations	<p>This product is neither tested nor represented as suitable for medical or pharmaceutical uses.</p>
Health And Environmental Information	<p>To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.</p> <p>For further information, please see our website, www.consumer.dow.com or consult your local Dow representative.</p>

<http://www.xiameter.com>

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow's sole warranty is that our products will meet the sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DOW SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

DOW DISCLAIMS LIABILITY FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

