



## Technical Data Sheet

### **XIAMETER™ MEM-0349 Emulsion**

Aqueous emulsion of polydimethylsiloxane

#### **Features & Benefits**

- Ready to use non-ionic emulsion
- Provides gloss and water repellency
- Good wetting and slip characteristics
- General purpose release agent including web release
- Imparts softening and lubrication to textiles
- Does not contain alkylphenolethoxylates (APEO)
- Complies with Detergent Regulation (EC) No. 648/2004
- Good emulsion stability up to 50°C
- Good dilution stability up to 2% in water
- Good freeze thaw stability (5 cycles)

#### **Applications**

- As ingredient in polishes, XIAMETER™ MEM-0349 Emulsion is used to provide good gloss with minimum smear in both car and furniture polish formulations
- Mould release of:
  - Rubber or plastic parts (stoppers, screw tops, bungs, etc.)
- Lubrication of:
  - Extruded rubber parts; conveyor belts
- Textile lubricant:
  - Yarn manufacture
  - Sewing thread lubrication
  - Hosiery manufacture
  - Sewing needle lubrication
  - Glass fabric exhaust filters

#### **Typical Properties**

Specification Writers: These values are not intended for use in preparing specifications.

CTM <sup>1</sup>	Property	Unit	Result
0176	Appearance		White liquid
0862	Non-volatile content	%w/w	62–66
0001	Specific gravity		1.0

1. CTM: Corporate Test Method, copies of CTM's are available upon request.

## Typical Properties (Cont.)

CTM	Property	Unit	Result
0007	pH		7.0–9.5
	Emulsifier type		Non-ionic
	Diluent		Water

### Description

XIAMETER™ MEM-0349 Emulsion is a 60% actives non-ionic emulsion formulated with a polydimethylsiloxane. Because of its non-ionic nature, it can be used in a variety of systems, such as non-ionic, anionic, cationic surfactant or polymer systems without forming a complex. Extensive testing has shown that XIAMETER™ MEM-0349 Emulsion performs comparably to its predecessor and offers better dilution stability at 20% solids.

### How to Use

XIAMETER™ MEM-0349 Emulsion can be used as received or in a diluted form.

For use as release/lubricant XIAMETER™ MEM-0349 Emulsion may be applied as received in a diluted form by the conventional methods of spraying, dipping, wiping or brushing. Low hardness water should be used for dilution. A typical dilution is XIAMETER™ MEM-0349 Emulsion (1 part w/w) to water (20 parts w/w) but the user should determine the best concentration and application method on a small scale before production.

For use as fabric finish agent XIAMETER™ MEM-0349 Emulsion can be applied to fabric by padding. The amount of emulsion required will depend on the fabric constructions and type of fabric used (natural, synthetic). Generally, between 6 g/l and 25 g/l bath concentration is recommended.

#### Procedure for Padding:

1. Scour goods in a non-ionic detergent and rinse thoroughly. Follow with an acid rinse using 2 g/l of 80% acetic acid for 5 minutes. This will neutralize any alkali residues from previous processes that may cause pad bath instability and lead to oil spots on fabrics or gel on the rollers.
2. If crease resist resins or fillers are used, dilute in the mixing tank in accordance with the manufacturers' instructions. If hot, cool to below 30°C before adding the silicone emulsion.
3. Pre-dilute the required amount of XIAMETER MEM-0349 Emulsion with an approximately equal weight of cold water and add to the mixing tank.
4. If crease resist resin catalyst is used, pre-dilute with an equal weight of water and add to the mixing tank.
5. Top up to final volume with cold water.

#### Precautions During Use:

- Start with clean mixing tank, delivery lines, pad box and rolls.
- Dilute the emulsion with cold water only.
- Do not use a high shear stirrer when making finishing liquor.

#### ATTENTION:

Sample formulations are provided for illustrative purposes only. XIAMETER™ does not warrant their merchantability, fitness for use, performance, efficacy, safety or freedom from patent infringement.

<b>How to Use (Cont.)</b>	They are not commercial formulations and have not been subjected to extensive testing. It is your responsibility to thoroughly test any formulation before use.
<b>Handling Precautions</b>	PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.
<b>Usable Life and Storage</b>	<p>XIAMETER™ MEM-0349 Emulsion will freeze so adequate precautions should be taken. In case of freezing, thaw at room temperature before use to reconstitute. To prevent freezing, store above 5°C.</p> <p>When stored at or below 35°C in the original unopened containers, this product has a usable life of 18 months from the date of production.</p>
<b>Limitations</b>	This product is neither tested nor represented as suitable for medical or pharmaceutical uses.
<b>Health and Environmental Information</b>	<p>To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.</p> <p>For further information, please see our website, <a href="http://dow.com">dow.com</a> or consult your local Dow representative.</p>
<b>Disposal Considerations</b>	<p>Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.</p> <p>It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.</p>
<b>Product Stewardship</b>	Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.
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