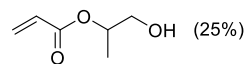
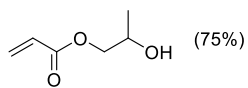




Product Data Sheet

ROCRYL™ 430 Hydroxypropyl Acrylate (HPA)



Introduction

ROCRYL™ 430, hydroxypropyl acrylate (HPA) is a clear, colorless liquid with a slight acrylic odor. It comprises of a polymerizable acrylate functional group in one end and a reactive hydroxyl group at the other end. It is readily miscible with water and with most organic solvents and has relatively low volatility. It copolymerizes readily with a wide variety of monomers, and the added hydroxyl groups impart properties such as hydrophilicity, improved adhesion to substrates, chemical, fogging, and scratch resistance, crosslinking sites, low VOCs, and weatherability.

Applications

ROCRYL™ 430 copolymerizes readily with a wide variety of monomers. The resulting polymer chains bear pendent hydroxyls that impart the following important properties to the polymer products.

- Hydrophilicity
- Improved adhesion to substrates
- Crosslinking sites, free hydroxy group reacts readily with isocyanate, anhydrides and epoxy resins
- Corrosion, fogging, and abrasion resistance, as well as contribute to low odor, color, and volatility

ROCRYL™ 430 monomer is used in the manufacture of acrylic polyols, caprolactone monomers, printing plates, and finish coatings for motor vehicles, appliances, and metals. Other end uses include adhesives, coatings for plastics and flexible substrates and ion exchange resins, and resins for radiation-curable coatings.

Physical Properties

| Property | Value |
|-------------------------------|------------------------|
| Formula weight | 130.1 |
| Appearance | Clear colorless liquid |
| Odor | Pungent, sweet |
| Specific gravity at 20 °C | 1.05 |
| Refractive index at 25 °C | 1.4448 |
| Viscosity, cps at 30 °C | 7.5 |
| Boiling point at 760 mmHg | 199 °C |
| Freezing point | -23 °C |
| Solubility in water | Soluble |
| T _g of homopolymer | -7 °C |

Typical Composition

| Property | Typical Value |
|---|---------------|
| HPA assay | 97.9 wt% |
| Dipropylene glycol monoacrylate (DPGMA) | 1.20 wt% |
| Propylene glycol diacrylate (PGDA) | 0.14 wt% |
| MeHQ | 440 ppm |
| Acidity | 0.05 wt% |
| Water | 0.04 wt% |
| Color (APHA) | 6 |

Handling Precautions

Before using this product, consult the Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.

Storage

Consult the Safety Data Sheet (SDS). The monomer shelf life informs how long the material will remain stable under normal conditions. Never store expired material.

Health and Environmental Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area. For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

Contact:

North America: 1-800-447-4369
Latin America: (+55)-11-5188-9000
Europe: (+800)-3-694-6367
Asia-Pacific: (+800)-7776-7776
<http://www.dow.com>

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