

Technical Data

DEMTROL™ 3030

Demulsifier Base

Description

DEMTROL™ 3030 Demulsifier Base is an epoxy resin alkoxylate with an approximate average molecular weight of 7,000 daltons. It is used in a demulsifier formulation for the quick and effective separation of water from water-in-oil emulsions. This product has a wide API range, which is most useful in applications involving high-salinity oils. Solvents are used during the production process of this demulsifier base, resulting in a final active content range of 80-90 percent. In addition, the solvent properties must be considered when using this product.

Features and Benefits

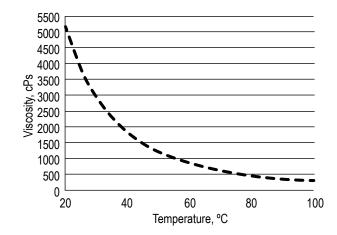
- Easily formulated with other Dow demulsifier bases
- Efficient performance rate in separating out water found in water-in-oil emulsions
- Increased cost-effectiveness with the ability to store lower volumes than other solvent-based material and greater flexibility to use the solvent of choice in the final formulation
- Efficient demulsification properties that allow for efficient emulsion-breaking, leading to the
 optimization of the water phase quality in formulations and a more simplified final product

Typical Physical Properties(1)

Property	Value
Appearance, Room Conditions(2)	Yellow to brown viscous liquid
RSN ⁽³⁾	10.5
Solubility in Water, Room Conditions	Negligible
Hygroscopicity, Room Conditions	Low
Density, lb/gal, 77°F	8.54
Density, g/cm³, 25°C	1.02
Vapor Pressure @ 25°C, mm Hg	0.9
Pour Point, °C	<15
Flash Point, °C	34
% Active	80-90

⁽¹⁾ Typical properties. Not to be construed as specifications.

Viscosity versus Temperature DEMTROL™ 3030 Demulsifier



⁽²⁾Room conditions are considered to be 25°C and 1 atm.

⁽³⁾The relative solubility number (RSN) was determined by titrating water in a solution containing 1 g of DEMTROL™ demulsifier and 30 ml toluene (2.6 vol%) and ethylene glycol methyl ether (97.4 vol%). RSN is reported as the volume of water needed to make a solution turbid or cloudy.

Storage and **Packaging**

When stored in the original unopened containers, DEMTROL™ 3030 Demulsifier Base has a usable life of 24 months from the date of production.

DEMTROL crude oil demulsifier bases are available in a variety of container sizes. Contact your local Dow sales representative for information about container sizes available in your area.

Product Stewardship

When considering the use of any Dow products in a particular application, you should review the latest Material Safety Data Sheets from Dow and ensure that they are intended for safe use. For Material Safety Data Sheets and other product safety information, contact Dow. Before handling any other products mentioned in the text, you should obtain available product safety information and take necessary steps to ensure safety of use.

No chemical should be used as or in a food, drug, medical device or cosmetic, or in a product or process in which it may contact a food, drug, medical device or cosmetic until the user has determined the suitability and legality of the use. Since government regulations and use conditions are subject to change, it is the user's responsibility to determine that this information is appropriate and suitable under current, applicable laws and regulations.

Dow requests that the customer read, understand and comply with the information contained in this publication and the current Material Safety Data Sheet(s). The customer should furnish the information in this publication to its employees, contractors and customers, or any other users of the product(s), and request that they do the same.

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Note: This guide is designed as a general product overview. Please contact your local Dow representative for up-to-date, detailed technical information including registrations and use limitations and to discuss individual applications or requirements.

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