



Technical Data Sheet

SILASTIC™ SE 8511 CVU Base

50 Durometer, molding, controlled volatile, uncatalyzed silicone rubber base

Features & Benefits

- 50 JIS-Type A hardness
- Lower volatile
- Good processability
- Serviceable over wide temperature range
- Pigmentable (translucent color)
- Accepts extending fillers
- Suitable for both addition reaction and peroxide cure system

Composition

- Silicone rubber (HCR)
- Uncatalyzed stock (U-stock)

Applications

- Molding
- Consumer goods
- Keypads
- Rollers
- Packings, gaskets
- Consumer electronics
- Sheets

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

Test	Property	Unit	Result
As supplied			
	Appearance		Milky white translucent
JIS K 6249	Plasticity	mm/100	216
As cured			
JIS K 6249	Density	g/cm ³	1.16
JIS K 6249	Durometer hardness, JIS type A		52

1. JIS: Japanese Industrial Standard.

Properties obtained using 0.6 part of SILASTIC™ RC-4 50P FD Rubber Additive (2,5-bis(tert-butylperoxy)-2,5-dimethyl hexane, 50% masterbatch) per 100 parts of SILASTIC™ SE 8511 CVU Base: molded 10 minutes at 170°C (338°F) and post-cured 4 hours at 200°C (392°F).

Typical Properties (Cont.)

Test	Property	Unit	Result
JIS K 6249	Tensile strength, JIS#3	MPa	8.7
JIS K 6249	Elongation, JIS#3	%	374
JIS K 6249	Tear strength, angle	N/mm	26
JIS K 6249	Linear shrinkage, disc ²	%	3.1
	Volatile content (D4-D10) ³	%	0.21
	Volatile content (D4-D20) ³	%	0.55

- Linear shrinkage depends on the curing conditions such as type of curing agent, curing temperature and size of molded product.
- Properties obtained using 0.6 part of SILASTIC™ RC-4 50P FD Rubber Additive (2,5-bis(tert-butylperoxy)-2,5-dimethyl hexane, 50% masterbatch) per 100 parts of SILASTIC™ SE 8511 CVU Base: molded 10 minutes at 170°C (338°F) only (no post-cured).

How to Use

Milling

For adding vulcanizing agents, additives, and / or pigments or blending, milling with a two-roll mill is the most suitable process. Milling time should be carefully decided to secure uniformity of materials.

Vulcanization

SILASTIC™ SE 8511 CVU Base requires the addition of a vulcanizing agent. SILASTIC™ RC-4 50P FD Rubber Additive is recommended for molding. Standard cure temperature is 170°C (338°F), and its cure time depends on the thickness of final products. Post-cure condition would be 4 hours at 200°C (392°F) after molding but it's possible to discard post-cure process if properties are acceptable.

Compounding

SILASTIC™ SE 8511 CVU Base can be blended with other bases to modify the durometer of the compound. The physical properties of this product can be modified using a range of SILASTIC™ or XIAMETER™ additives. Further, SILASTIC™ SE 8511 CVU Base can be pigmented to almost any color shade desired.

Handling Precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

Usable Life and Storage

Product should be stored at or below 32°C(90°F) in original, unopened containers, this product has usable life of 270 days from the date of production.

Packaging Information

SILASTIC™ SE 8511 CVU Base is available in 20 kg (44 lb) boxes.

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Health and Environmental Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

dow.com

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

