



Technical Data Sheet

DOW™ LDPE 219M Low Density Polyethylene Resin

Complies with

- USP 661.1

Consult the regulations for complete details.

Typical Properties

Typical properties: These are not to be construed as specifications. Users should confirm results by their own tests.

Physical	Nominal Value	Unit (English)	Nominal Value	Unit (SI)	Test Method
Base Density	0.921	g/cm ³	0.921	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	2.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit (English)	Nominal Value	Unit (SI)	Test Method
Coefficient of Friction					ASTM D1894
vs. Itself — Dynamic	0.55		0.55		
vs. Itself — Static	0.71		0.71		
Film	Nominal Value	Unit (English)	Nominal Value	Unit (SI)	Test Method
Film Thickness — Tested	2.0	mil	50	µm	
Film Puncture Resistance (2.0 mil (50 µm))	48.3	in•lb	40.0	J/cm ³	Internal Method
Tensile Strength					ASTM D882
MD: Yield, 2.0 mil (50 µm)	1600	psi	11.0	MPa	
TD: Yield, 2.0 mil (50 µm)	1740	psi	12.0	MPa	
MD: Break, 2.0 mil (50 µm)	3340	psi	23.0	MPa	
TD: Break, 2.0 mil (50 µm)	2760	psi	19.0	MPa	
Tensile Elongation					ASTM D882
MD: Break, 2.0 mil (50 µm)	600	%	600	%	
TD: Break, 2.0 mil (50 µm)	830	%	830	%	
Dart Drop Impact, 2.0 mil (50 µm)	96	g	96	g	ASTM D1709A
Optical	Nominal Value	Unit (English)	Nominal Value	Unit (SI)	Test Method
Gloss (45°C, 1.97mil (50 µm))	62		62		ASTM D2457
Haze (1.97mil (50 µm))	8.00	%	8.00	%	ASTM D1003
Extrusion	Nominal Value	Unit (English)	Nominal Value	Unit (SI)	Test Method
Melt Temperature	379	°F	193	°C	

Notes:

- ASTM: American Society for Testing and Materials

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