



Bold Blink Mascara
CPF 100023813

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Phase	Trade Name / Supplier	INCI name	%wt
A	Beeswax / Making Cosmetics	Beeswax	10.00
	DOWSIL™ 2503 Cosmetic Wax / Dow	Stearyl Dimethicone	7.00
	Carnauba Wax / Making Cosmetics	Dopernicia Cerifera (Carnauba) Wax	3.00
	Stearic Acid / Making Cosmetics	Stearic acid	5.00
	Glyceryl Stearate SE / Making Cosmetics	Glyceryl Stearate	5.00
B		Water	40.50
	Propylene Glycol / Dow	Propylene Glycol	5.00
		Triethanolamine	1.50
C	Unipure LC 989 AS-EM / Sensient Cosmetic Technologies	Iron Oxide (CI77499), Triethoxycaprylylsilane	5.00
D	DOWSIL™ FC-5012 ID Resin Gum / Dow	Trimethylsiloxysilicate/Dimethiconol Crosspolymer (and) Isododecane	5.71
	Isododecane / INEOS Oligomers	Isododecane	12.29

Procedure:

1. In a closed vessel flushed with inert gas, add phase A ingredients and heat to 85 °C until fully dissolved.
2. While stirring add phase B ingredients. Stop heating and continue mixing.
3. While stirring add phase C.
4. Add phase D ingredients below 40 °C continue mixing for 5 minutes.
5. Pour into suitable containers while hot.

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