



**DOW**

**ElementalSoap  
(CPF 4651)**

## ElementalSoap (CPF 4651)

Gentle, soft and effective cleanse for face & body.

Phase	Trade name / Supplier	INCI name	% Wt.
A	Deionized Water	Aqua	52.2
	<a href="#">VERSENE™ Na<sub>2</sub> Crystal- Chelating Agent / Dow</a>	Disodium EDTA	0.1
	Steol CS-230 / Stepan	Sodium Laureth Sulfate	29
	<a href="#">ACULYN™ 88 Rheology Modifier / Dow</a>	Acrylates/Steareth-20 Methacrylate Crosspolymer	3.2
B	<a href="#">EcoSense™ 1200 / Dow</a>	Lauryl Glucoside	6
C	Cocamidopropylbetaine / Stepan	Cocamidopropyl Betaine	9
D	NEOLONE™ PE / Dow	Phenoxyethanol	0.50

Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card.  
Any variation in the formulation may cause performance to change.

### Processing instructions:

1. Add the ingredients of phase A under agitation and heat at 40°C.
2. Add the phase B and C, turn off the heating and keep agitation.
3. Adjust pH with NaOH to 6.5.
4. Add preservative.

### Comments:

Stable during 3 months at 5°C, 25°C and 45°C; Viscosity = 25000cP, (Viscosimeter Brookfield LV, Spindle 25, 12 rpm); pH = 6.5

**Benefits:** Cleaning, Minimalist Formula, Make-Up Removal, Mild cleansing, Clear Gel, Creamy Foam, Face and Body Care

[www.dow.com/personalcare](http://www.dow.com/personalcare)

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