



Technical Data Sheet

DOWSIL™ 9945 Petroleum Antifoam

Conventional silicone antifoam for oil production

Features & Benefits

- Foam prevention and control
- Effective in several types of crude oil

Composition

- 27.6% of PDMS (polydimethylsiloxane)
- Non-flammable solvent, saturated aliphatic hydrocarbons

Applications

- Primary processing of crude oil
- Three-phase separators

Typical Properties

Specification Writers: These values are not intended for use in preparing specifications.

| Test ¹ | Property | Unit | Result |
|-------------------|-----------------------|------|--|
| CTM0176 | Appearance | | Clear, colorless to light yellow liquid, sediment-free |
| CTM0208 | Solids content | % | > 27.50 |
| CTM0044 | Density (25°C / 25°C) | | 0.77–0.85 |
| CTM0050 | Dynamic viscosity | cP | < 160.0 |
| CTM0806 | Elemental Si content | % | > 10.41 |

1. CTM: Corporate Test Method, copies of CTM's are available on request.

Description

DOWSIL™ 9945 Petroleum Antifoam is a conventional silicone antifoam used in oil production to prevent and control foaming in the three-phase separators. The effective and safe separation of water, oil and gas relies on the foam control: silicones are the most known and used materials for this application. DOWSIL™ 9945 Petroleum Antifoam shows good results in several types of oils, from low to high API grades, including challenging conditions with high gas-to-oil ratio and high production rate.

Handling Precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

Usable Life and Storage

This product has a shelf life of 540 days from the date of production.

Packaging Information

DOWSIL™ 9945 Petroleum Antifoam is available in IBC (1000 L) or bulk.

Limitations

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Health and Environmental Information

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

dow.com

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

