



DOWSIL™ and XIAMETER™ silicone release agents

Product performance features

Product	Paintability	High temperature (>150°C)	Dilution stability
Aqueous products			
XIAMETER™ MEM-0039 Emulsion		•	•
XIAMETER™ MEM-0036 Emulsion		•	•
XIAMETER™ MEM-0349 Emulsion		•	•
XIAMETER™ MEM-0346 Emulsion		•	•
XIAMETER™ MEM-0347G Emulsion		•	•
XIAMETER™ MEM-0008 Emulsion		•	•
XIAMETER™ MEM-0037 Emulsion		•	•
XIAMETER™ MEM-1101 Emulsion		••	•
XIAMETER™ MEM-5009 Emulsion	••	••	••
DOWSIL™ 2418 Release Emulsion	••	••	••
XIAMETER™ MEM-0062 Emulsion PS		•	•
DOWSIL™ HV 496 Emulsion		••	••
XIAMETER™ MEM-1450 Emulsion	••	••	•
XIAMETER™ MEM-3422 Emulsion		•	•
DOWSIL™ DK Q2-103-22		•	•
XIAMETER™ BY22-751	••	•	•
DOWSIL™ SH 7024 Emulsion (FC)		•	••
DOWSIL™ 8024 Food Contact Release Emulsion (FC)		•	••
XIAMETER™ MEM-0024 Emulsion (FC)		•	••
Non-aqueous products			
XIAMETER™ PMX-200 Silicone Fluid		•	N/A
DOWSIL™ 2-1912 Fluid		••	N/A
DOWSIL™ RSN-9118 Resin		••	N/A
DOWSIL™ 20 Release Coating		••	N/A
DOWSIL™ 2-3387 Release Agent		••	N/A
DOWSIL™ 3527 Fluid		••	N/A
DOWSIL™ 2-7303 Resin		••	N/A
XIAMETER™ OFX-0203 Fluid	••	•	N/A
XIAMETER™ OFX-0204 Fluid	••	•	N/A
XIAMETER™ OFX-0230 Fluid	•	•	N/A

* FC Food contact

Product availability

	Global
	America, Asia
	Asia Only
	Europe Only

•• = Primary recommendation
 • = Alternative recommendation
 N/A = Not Applicable

Use this guide to help you select the best DOWSIL™ or XIAMETER™ release agent for your application. Regulatory clearances and product availability are as of the date of publication of this technical bulletin. They are subject to change. Consult with Dow for the latest information.

Product applications

Product	Die cast	Polyurethane	Other thermosets*	Shell core	Rubber / Thermoplastic**	Tire	Fiberglass	Asphalt	Metals	Spray starch	Adhesives	Concrete	Glass	Wood	Web release	Food contact
Aqueous products																
XIAMETER™ MEM-0039 Emulsion					••	•										
XIAMETER™ MEM-0036 Emulsion					••	•										
XIAMETER™ MEM-0349 Emulsion					••	•										
XIAMETER™ MEM-0346 Emulsion					••	•										
XIAMETER™ MEM-0347G Emulsion			•	••	••			•	•							
XIAMETER™ MEM-0008 Emulsion			•													
XIAMETER™ MEM-0037 Emulsion			•	••	••				•							
XIAMETER™ MEM-1101 Emulsion			•				••		•	••		•				
XIAMETER™ MEM-5009 Emulsion	••		••		••				•			••		••		
DOWSIL™ 2418 Release Emulsion	••		••		••							••		••		
XIAMETER™ MEM-0062 Emulsion PS					••										••	
DOWSIL™ HV 496 Emulsion			••			••	••			••						
XIAMETER™ MEM-1450 Emulsion			••		••				•			••		••		
XIAMETER™ MEM-3422 Emulsion		•	••		••											
DOWSIL™ DK Q2-103-22																
XIAMETER™ BY22-751			••		••				•							
DOWSIL™ SH 7024 Emulsion (FC)					••											••
DOWSIL™ 8024 Food Contact Release Emulsion (FC)					••											••
XIAMETER™ MEM-0024 Emulsion (FC)					••											••
Non-aqueous products																
XIAMETER™ PMX-200 Silicone Fluid			••	•	••	•		•								
DOWSIL™ 2-1912 Fluid			••		••	•			•		•		•	•		
DOWSIL™ RSN-9118 Resin		•	••		••	•										
DOWSIL™ 20 Release Coating		••	••		••	•										
DOWSIL™ 2-3387 Release Agent		••	••		••	•										
DOWSIL™ 3527 Fluid			••		••	•										
DOWSIL™ 2-7303 Resin		••	••													
XIAMETER™ OFX-0203 Fluid	••		•		••				••							
XIAMETER™ OFX-0204 Fluid	••		•		••				•							
XIAMETER™ OFX-0230 Fluid	••		••		••											
DOWSIL™ 1-9770 Release Additive																•

*Examples can include: epoxies, melamines, acrylics, methacrylates, phenolics, polyester.

**Examples can include: PVC, polypropylene, polystyrene.

Product availability

	Global
	America, Asia
	Asia Only
	Europe Only

- = Primary recommendation
- = Alternative recommendation

Product properties*

Product	% Active	Emulsifier type	Active ingredient	Suitable diluent
Aqueous products				
XIAMETER™ MEM-0039 Emulsion	35	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0036 Emulsion	35	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0349 Emulsion	60	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0346 Emulsion	60	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0347G Emulsion	60	Non-ionic	Silanol Functional PDMS	Water
XIAMETER™ MEM-0008 Emulsion	35	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0037 Emulsion	35	Anionic	PDMS, High Viscosity	Water
XIAMETER™ MEM-1101 Emulsion	54	Anionic	Silanol-PDMS, High Viscosity	Water
XIAMETER™ MEM-5009 Emulsion	50	Nonionic/anionic	Alkylarylpolysiloxane	Water
DOWSIL™ 2418 Release Emulsion	50	Non-ionic	Alkylarylpolysiloxane	Water
XIAMETER™ MEM-0062 Emulsion PS	55	Non-ionic	PDMS, Medium Viscosity	Water
DOWSIL™ HV 496 Emulsion	35	Slightly anionic	PDMS, High Viscosity	Water
XIAMETER™ MEM-1450 Emulsion	50	Non-ionic	Alkylarylpolysiloxane	Water
XIAMETER™ MEM-3422 Emulsion	50	Non-ionic	Resin, Silicone Fluid	Water
DOWSIL™ DK Q2-103-22	21	No-ionic/anionic	Modified silicone	Water
XIAMETER™ BY22-751	50	No-ionic/anionic	Alkylarylpolysiloxane	Water
DOWSIL™ SH 7024 Emulsion (FC)	35	Non-ionic	PDMS, Medium Viscosity	Water
DOWSIL™ 8024 Food Contact Release Emulsion (FC)	35	Non-ionic	PDMS, Medium Viscosity	Water
XIAMETER™ MEM-0024 Emulsion (FC)	35	Non-ionic	PDMS, Medium Viscosity	Water
DOWSIL™ 0035 Food Contact Release Emulsion (FC)	35	Non-ionic	PDMS, Medium Viscosity	Water
Non-aqueous products				
XIAMETER™ PMX-200 Silicone Fluid	100	N/A	PDMS	Solvents, PDMS, VMS
DOWSIL™ 2-1912 Fluid	100	N/A	Resin, Silicone Fluid	Solvents, PDMS, VMS
DOWSIL™ RSN-9118 Resin	100	N/A	Resin, Silicone Fluid	Solvents, VMS
DOWSIL™ 20 Release Coating	50	N/A	Resin, Silicone Fluid	Solvents, VMS
DOWSIL™ 2-3387 Release Agent	100	N/A	Resin, Silicone Fluid	Solvents, VMS
DOWSIL™ 3527 Fluid	100	N/A	Resin, Silicone Fluid	Solvents, PDMS, VMS
DOWSIL™ 2-7303 Resin	100	N/A	Resin, Silicone Fluid	Solvents, VMS
XIAMETER™ OFX-0203 Fluid	100	N/A	Alkylarylpolysiloxane	Solvents
XIAMETER™ OFX-0204 Fluid	100	N/A	Alkylarylpolysiloxane	Solvents
XIAMETER™ OFX-0230 Fluid	100	N/A	Alkylarylpolysiloxane	Solvents
DOWSIL™ 1-9770 Release Additive	100	N/A	High molecular weight silanol functional PDMS	Solvents, PDMS, VMS

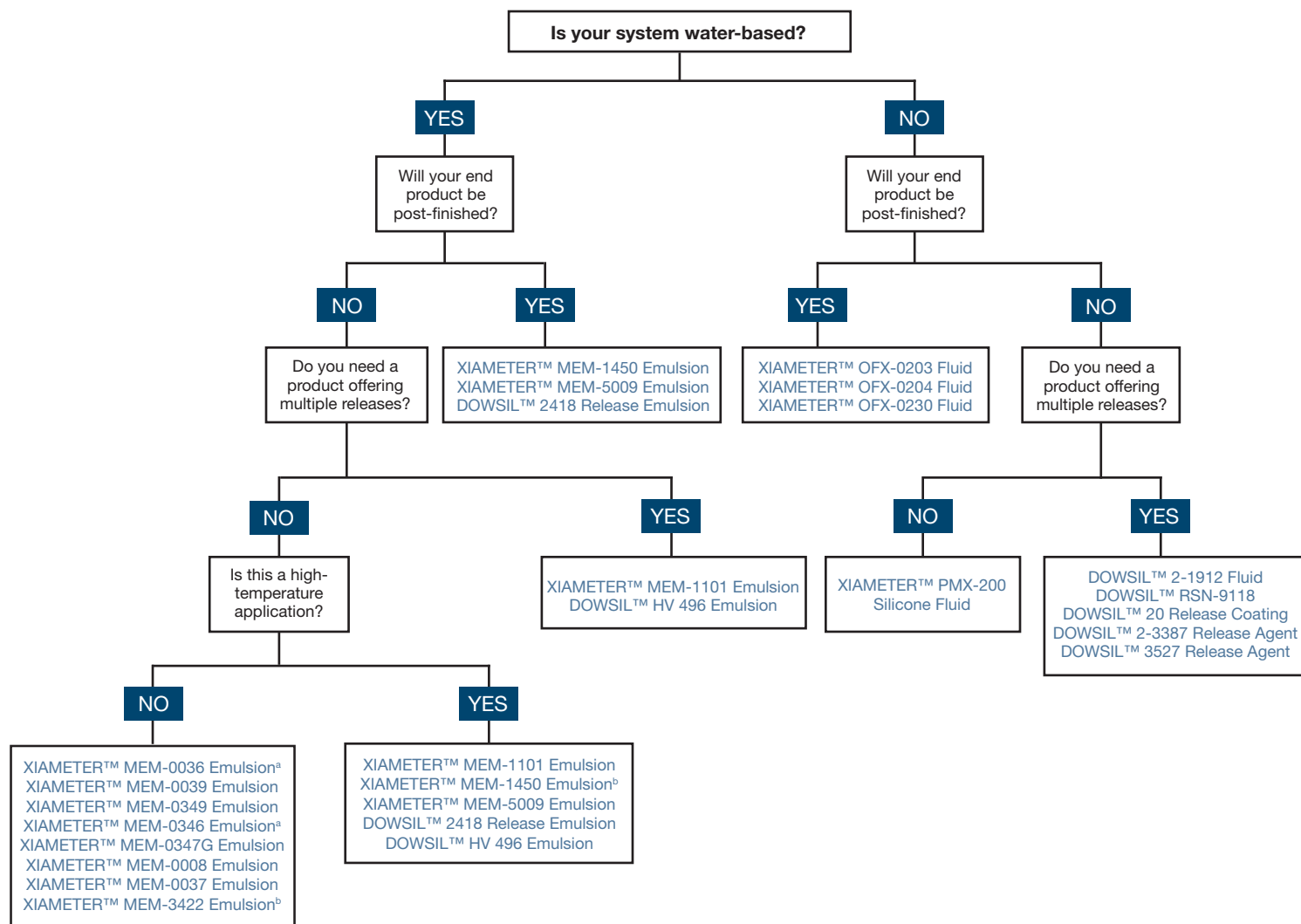
*These values are not intended for use in preparing specifications.

Product availability

	Global
	America, Asia
	Asia Only
	Europe Only

PDMS = Polydimethylsiloxane
VMS = Volatile methylsiloxane
Medium viscosity = 100-1000 cSt
High viscosity = >10,000 cSt
N/A = Not applicable

Product decision guide



^a Europe only

^b Asia only



Two brands to serve you

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