

#### **Technical Data Sheet**

## **Butyl CARBITOL™ Solvent**

**Synonyms** Diethylene glycol monobutyl ether.

Sustainability Attribute:

Chemical Formula

C<sub>4</sub>H<sub>9</sub>(OCH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>OH



Form No. 110-00624-01-0425 S2D

# Product Description

Butyl CARBITOL™ is a slow-evaporating, hydrophilic glycol ether with excellent coalescing and coupling power. Butyl CARBITOL™ glycol ether can be considered a slower-evaporating analog of Butyl CELLOSOLVE™ glycol ether. It can be used in combination with Butyl CELLOSOLVE™ glycol ether to lower the evaporation rate and increase the hydrophobicity of the solvent package. In addition, Butyl CARBITOL™ glycol ether offers 100% water solubility.

# Uses / Applications

- Latex coalescent in water-based architectural and industrial coatings.
- Coupling agent and solvent in household and industrial cleaners, rust removers, hard
- surface cleaners, and disinfectants.
- Primary solvent in solvent-based silk screen printing inks.
- Coupling solvent for resins and dyes in water-based printing inks.
- Solvent for ball point and felt tip pen inks, and textile dyeing and printing.
- Coalescent for latex adhesives.
- Deactivator, stabilizer for agricultural pesticides.

#### **Typical Physical Properties**

Property	Unit	Value
Molecular weight	g/mol	162.2
Boiling point @ 760 mmHg, 1.01 ar	°C (°F)	230 (446)
Flash point (Setaflash Closed Cup)	°C (°F)	114 (237)
Flash point (open cup)	°C (°F)	93 (199)
Freezing point	°C (°F)	-68 (-90)
Vapor pressure@ 25°C — extrapolated	mmHg	0.03
	Ра	2.9
Specific gravity (25/25°C)		0.951

#### **Typical Physical Properties:**

This data provided for those properties are typical values, and should not be construed as sales specifications.

# **Typical Physical Properties (Cont.)**

Property	Unit	Value
Liquid density @ 20°C	g/cm <sup>3</sup>	0.955
@ 25°C	g/cm <sup>3</sup>	0.948
Vapor density (air = 1)		No test data available
Viscosity (@ 25°C)	cP or mPa•s	6.0
Surface tension (@ 20°C)	dynes/cm or mN/m	30.0 (undiluted)
Specific heat (@ 25°C)	J/g/°C	2.26
Heat of vaporization at normal boiling point	J/g	276
Net heat of combustion — predicted @ 25°C	kJ/g	28.7
Autoignition temperature	°C (°F)	210 (410)
Evaporation rate (n-butyl acetate = 1.0)		< 0.01
Solubility, @ 25°C	g/100 g	
Solvent in water		955
Hansen solubility parameters (J/cm³) <sub>1/2</sub>		
_d (Dispersion)		16.0
_p (Polar)		7.0
_h (Hydrogen bonding)		10.6
Partition coefficient, n-octonol/water (log Pow)		1.0
Flammable limits	vol.% in air	
Lower		0.85
Upper		24.60

# Classification/ Registry Numbers/Country Inventory<sup>1</sup>.

112-34-5
112-34-5
112-34-5
112-34-5
112-34-5
203-961-6
112-34-5
2-422
112-34-5
112-34-5
112-34-5

<sup>1</sup>NOTE: Classifications apply only to this glycol ether product. It is the responsibility of the formulator to ensure that the final finished product complies with the regulations of a given country prior to its sale or distribution in that country.

### **How Supplied**

Region	Packaging	Transport Mode
Europe/Africa	Bulk/Drum	Tank Truck
Latin America	Bulk/Drum	Tank Truck
North America	Bulk/Drum	Tank Truck/Tank Car
Pacific	Bulk/Drum	Tank Truck

## Product Stewardship

Dow encourages its customers and potential users to review their applications from the standpoint of human health and environmental aspects. To help ensure that Dow products are not used in ways for which they are not intended or tested, Dow personnel will assist customers in dealing with environmental and product safety considerations. Dow literature, including Material Safety Data Sheets, should be consulted prior to the use.

#### Contact:

www.dow.com/contact

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