



St. Charles Operations in Hahnville, Louisiana

St. Charles Operations (SCO) consists of a 2,000-acre petrochemical manufacturing complex in Hahnville, just upriver from New Orleans, and a 40-acre site in Norco. SCO is owned by Union Carbide Corporation, a wholly-owned subsidiary of The Dow Chemical Company, and began operations in 1966.



Our Annual Economic Impact

- \$23 million in state and local taxes
- \$131 million payroll
- More than \$100 million in purchases from Louisiana companies

Our People

Our people are our greatest asset. At St. Charles Operations, Dow's work force includes:

- 1,100 employees
- 1,000 contractors

Our Size and Scope

- Industrial park design with co-located companies within the site
- Numerous convenient transportation options
- New state-of-the-art tank truck staging area
- Electrical and steam energy generated on site with ample capacity
- Three water treatment plants on site

Our Environmental & Social Impact

- Twenty years as an OSHA Star Site with exemplary safety record
- Injury rates for employees and contractors is one of lowest in the country
- Through DowGives, SCO provides more than \$500,000 annually in corporate & employee charitable contributions to support social, economic and environmental sustainability projects
- Committed to the principles of sustainability and Dow's 2015 Sustainability Goals

Our Products

Products made at SCO wind up in thousands of household, business and consumer products that improve everyday life; including plastics, insecticides, films and fabrics, antifreeze, jet fuel, brake fluid, paints and adhesives, textiles, lubricants, pharmaceuticals, medical supplies, personal care products, toothpaste, shampoos, soaps, cleaning agents, detergents, fabric softeners, animal feed supplements and more.

