DOW CHEMICAL THAILAND LTD encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Propylene Glycol Industrial Grade

Recommended use of the chemical and restrictions on use


COMPANY IDENTIFICATION
DOW CHEMICAL THAILAND LTD
15TH FLOOR, THE WHITE GROUP BUILDING 2,
75 SOI RUBIA, SUKHUMVIT 42 ROAD,
PRAKANONG, KLONGTOEY,
THAILAND

Customer Information Number: (66)2-3657000
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: (66)38-925-400
Local Emergency Contact: 038-925-400

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture
This product is not hazardous per the Globally Harmonized System of Classification and Labelling (GHS).

Other hazards
no data available
3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene glycol</td>
<td>57-55-6</td>
<td>&gt; 99.5 %</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Description of first aid measures

General advice: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Never give fluids or induce vomiting if patient is unconscious or is having convulsions.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.
Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep personnel out of low areas. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Small spills: Any absorbent material. Collect in suitable and properly labeled open containers. Wash the spill site with large quantities of water. Large spills: Dike area to contain spill. Pump into suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Spills of these organic materials on hot fibrousinsulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store away from direct sunlight or ultraviolet light. Keep container tightly closed when not in use. Protect from atmospheric moisture. Store in the following material(s): Stainless steel. Aluminum. Container lined with phenolic or epoxy-phenolic FDA food contact approved coating. 316 stainless steel. Opaque HDPE plastic container.

Storage stability
Sheelf life: Use within 12 Month

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene glycol</td>
<td>US WEEL</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
</tbody>
</table>

Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>Odorless</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No test data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>&lt; -20 °C <strong>EU Method A.1 (Melting / Freezing Temperature)</strong></td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; -20 °C <strong>EC Method A1</strong></td>
</tr>
<tr>
<td>Boiling point (760 mmHg)</td>
<td>184 °C at 752.46 mmHg <strong>Literature</strong></td>
</tr>
<tr>
<td>Flash point</td>
<td><strong>closed cup</strong> 104 °C at 1,000.1 hPa <strong>EC Method A9 (PMCC)</strong></td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>0.01 <strong>Estimated</strong></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable to liquids</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>2.6 % vol <strong>Estimated</strong></td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>12.5 % vol <strong>Estimated</strong></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>20 Pa at 25 °C <strong>EC Method A4</strong></td>
</tr>
<tr>
<td>Relative Vapor Density (air = 1)</td>
<td>2.62 <strong>Literature</strong></td>
</tr>
<tr>
<td>Relative Density (water = 1)</td>
<td>1.03 at 20 °C / 20 °C <strong>EU Method A.3 (Relative Density)</strong></td>
</tr>
<tr>
<td>Water solubility</td>
<td>100 % at 20 °C <strong>EU Method A.6 (Water Solubility)</strong></td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>log Pow: -1.07 <strong>Measured</strong></td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>&gt; 400 °C at 100.01 kPa <strong>EC Method A15</strong></td>
</tr>
</tbody>
</table>
Decomposition temperature  
No test data available

Dynamic Viscosity  
43.4 mPa.s at 25 °C Literature

Kinematic Viscosity  
No test data available

Explosive properties  
Not explosive

Oxidizing properties  
No

Liquid Density  
1.03 g/cm³ at 20 °C Literature

Molecular weight  
no data available

Pour point  
< -57 °C Literature

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Hygroscopic

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Avoid direct sunlight or ultraviolet sources.


Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers. Organic acids.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

LD50, rat, > 20,000 mg/kg

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity
At room temperature, exposure to vapor is minimal due to low volatility. Mist may cause irritation of upper respiratory tract (nose and throat).

LC50, rabbit, 2 Hour, Aerosol, 317.042 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation
Prolonged contact is essentially nonirritating to skin.
Repeated contact may cause flaking and softening of skin.

Serious eye damage/eye irritation
May cause slight temporary eye irritation.
Corneal injury is unlikely.
Mist may cause eye irritation.

Sensitization
Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity
Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity
In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity
In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ecotoxicity
Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, 40,613 mg/l, OECD Test Guideline 203

**Acute toxicity to aquatic invertebrates**

LC50, Ceriodaphnia Dubia (water flea), static test, 48 Hour, 18,340 mg/l, OECD Test Guideline 202

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 19,000 mg/l, OECD Test Guideline 201

**Toxicity to bacteria**

NOEC, Pseudomonas putida, 18 Hour, > 20,000 mg/l, Method Not Specified

**Chronic aquatic toxicity**

**Chronic toxicity to aquatic invertebrates**

NOEC, Ceriodaphnia Dubia (water flea), semi-static test, 7 d, number of offspring, 13,020 mg/l

**Persistence and degradability**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Biodegradation may occur under anaerobic conditions (in the absence of oxygen).

- 10-day Window: Pass
- **Biodegradation:** 81 %
- **Exposure time:** 28 d
- **Method:** OECD Test Guideline 301F or Equivalent

Biodegradation: 96 %
Exposure time: 64 d
Method: OECD Test Guideline 306 or Equivalent

**Bioaccumulative potential**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient:** n-octanol/water (log Pow): -1.07 Measured
Bioconcentration factor (BCF): 0.09 Estimated.

**Mobility in Soil**

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.
Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** < 1 Estimated.

**Results of PBT and vPvB assessment**

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

**Other adverse effects**

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.
13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport: Not regulated for transport

Classification for SEA transport (IMO-IMDG): Not regulated for transport
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code
Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO): Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Thailand: Hazardous Substance Act, B.E. 2535
This product does not contain substances listed in Thai Hazardous Substances Act.

Thailand: Notification of Department of Labour Protection and Welfare (List of Hazardous Chemicals)
All components of this product are not listed.
Thailand: Munitions Control Act B.E.2530
All components of this product are not listed.

16. OTHER INFORMATION

Product Literature
Additional information on this and other products may be obtained by visiting our web page.

Revision
Identification Number: 101201408 / A176 / Issue Date: 21.08.2014 / Version: 8.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend
<table>
<thead>
<tr>
<th>TWA</th>
<th>8-hr TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>US WEEL</td>
<td>USA. Workplace Environmental Exposure Levels (WEEL)</td>
</tr>
</tbody>
</table>

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