



Glycol Ethers for Flexo Ink for Film Printing (Typical Starting Point Formulation)

Component	Weight (%)
Ethanol	23.8
Ethyl acetate	12.0
Tri-butoxy-ethyl-phosphate	3.5
DOWANOL* PM	1.2
Nitrocellulose	65.0
Acrylic Resin	7.0
Titanium Dioxide	28.0
Polyurethane	10.0
Wax	1.0
Ethanol	2.1
Wetting Agent	0.2
Ethanol	2.1
Organic Titanate	0.4

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Published March 2004