



## Glycol Ethers for Metallic Gravure Ink (Typical Starting Point Formulation)

Component	Weight (%)
Bronze Powder	70.0
Acrylic Resin	16.0
Wax Dispersion	3.0
Stabilizer	1.0
Ethyl acetate	10.0
Isopropyl acetate	25.0
DOWANOL* PM	5.0
<b>Total</b>	<b>100.0</b>

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Published March 2004