



Glycol Ethers for Gravure Ink for Food Wrapper (Typical Starting Point Formulation)

Component	Weight (%)
Red Pigment	10.0
Nitrocellulose	15.0
Maleic Resin	5.0
Wax Dispersion	2.5
DOP	5.0
Ethanol	54.0
Ethyl acetate	5.0
DOWANOL* PM	3.5
Total	100.0

*The Dow Chemical Company
Midland, Michigan 48674 U.S.A.

In The United States And Canada:
1-800-447-4369
Fax: 1-989-832-1465

In Europe: +800 3 694 6367
Toll Phone: +32 3 450 2240
Toll Fax: +32 3 450 2815

In The Pacific: +852 2879 7260
Fax: +852 2827 5881
In Other Global Areas: 1-989-832-1556
Fax: 1-989-832-1465

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Published March 2004